



## M30

### Plate Heat Exchanger

#### Applications

General heating and cooling duties.

#### Standard design

The plate heat exchanger consists of a pack of corrugated metal plates with portholes for the passage of the two fluids between which heat transfer will take place.

The plate pack is assembled between a fix frame plate and a movable pressure plate and compressed by tightening bolts. The plates are fitted with a gasket, which seals the interplate channel and directs the fluids into alternate channels. The number of plates is determined by the flow rate, physical properties of the fluids, pressure drop and temperature program. The plate corrugations promote fluid turbulence and support the plates against differential pressure.

The plate and the pressure plate are suspended from an upper carrying bar and located by a lower guiding bar, both of which are fixed to a support column.

Connections are located in the frame plate or, if either or both fluids make more than a single pass within the unit, in the frame and pressure plates.

#### Typical capacities

Liquid flow rate

Up to 650 kg/s (10400 gpm), depending on media, permitted pressure drop and temperature program.

#### Plate types

M30 and M30D plates

#### Frame types

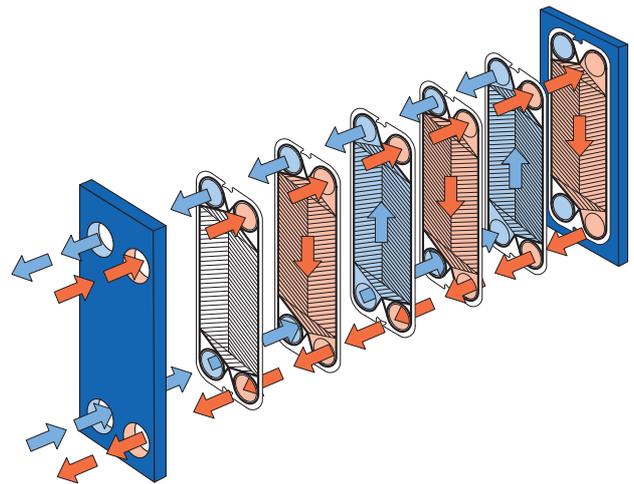
FM, FG and FD

#### Working principle

Channels are formed between the plates and the corner ports are arranged so that the two media flow through alternate channels. The heat is transferred through the plate between the channels, and complete counter-current flow is created for highest possible efficiency. The corrugation of the plates provides the passage between the plates, supports each plate against the adjacent one and enhances the turbulence, resulting in efficient heat transfer.



M30-FG



Flow principle of a plate heat exchanger

## STANDARD MATERIALS

### Frame plate

Mild steel, Epoxy painted

### Nozzles

Carbon steel

Metal lined: Stainless steel, Titanium, Alloy C276

### Plates

Stainless steel Alloy 304, Alloy 316, Alloy C276, Alloy 254 SMO or Titanium

Other grades and material available on request.

### Gaskets

Nitrile, EPDM or Viton

Other grades and material available on request.

## TECHNICAL DATA

### Mechanical design pressure (g) / temperature

FM PED, pvcALST <sup>TM</sup>	1.0 MPa / 190°C
FG PED, pvcALST <sup>TM</sup>	1.6 MPa / 180°C
FG ASME	150 psig / 320°F
FD PED, pvcALST <sup>TM</sup>	2.5 MPa / 190°C
FD ASME	300 psig / 320°F

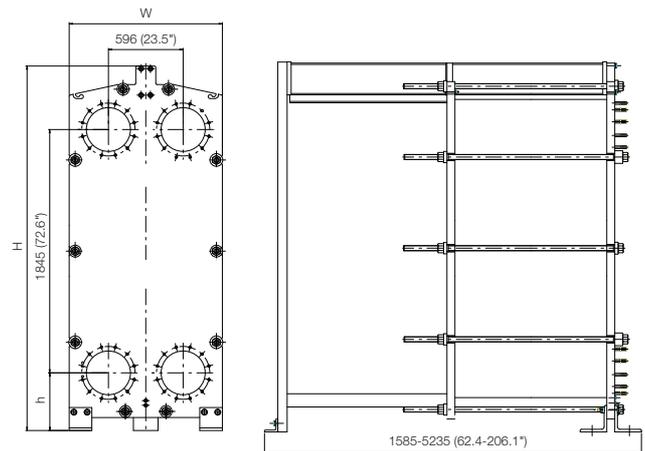
## Connections

	Size:	
FM pvcALST <sup>TM</sup>	300/350 mm	DIN PN10, ASME Cl. 150, JIS 10K
FM PED	300/350 mm	DIN PN10, ASME Cl. 150
FG pvcALST <sup>TM</sup>	300/350 mm	DIN PN16, ASME Cl. 150, JIS 16K
FG PED	300/350 mm	DIN PN16, ASME Cl. 150
FG ASME	12"/14"	ASME Cl. 150
FD pvcALST <sup>TM</sup>	300/350 mm	DIN PN25, ASME Cl. 150/300, JIS 20K
FD PED	300/350 mm	DIN PN25, ASME Cl. 150/300
FD ASME	12"/14"	ASME Cl. 300

## Maximum heat transfer surface

1400 m<sup>2</sup> (14980 sq. ft)

## Dimensions



## Measurements mm (inch)

Type	H*	W	h
M30-FM	2882 (113.5")	1150 (45.3")	470 (18.5")
M30-FG	2882 (113.5")	1170 (46.1")	470 (18.5")
M30-FD	2920 (115")	1190 (46.9")	506 (19.9")

\* +200 mm (7.9") for carrying bars > 3600 mm (141.7") The number of tightening bolts may vary depending on the pressure rating.

## Particulars required for quotation

- Flow rates or heat load
- Temperature program
- Physical properties of liquids in question (if not water)
- Desired working pressure
- Maximum permitted pressure drop
- Available steam pressure

## How to contact Alfa Laval

Up-to-date AlfaLaval contact details for all countries are always available on our website on [www.alfalaval.com](http://www.alfalaval.com)